

NOTES

1. ALL SURFACES TO BE FREE FROM DENTS, SCRATCHES, MARKS AND DISCOLOURATION

ISO 2768-m

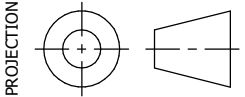
LINEAR DIM.	0.5 - 3	>3 - 6	>6 - 30	>30 - 120	>120 - 400
LINEAR TOL.	±0.1	±0.1	±0.2	±0.3	±0.5

ANGLED FEATURE LENGTH	0 - 10	>10 - 50	>50 - 120	>120 - 400
ANGULAR TOL.	±1°	±0°30'	±0°20'	±0°10'

TOLERANCES UNLESS STATED	
LINEAR ±	SEE TABLE
ANGULAR ±	SEE TABLE*
ESTIMATED MASS 0.62 kg	

MATERIAL & SPEC.	
PTFE	
DRAWING CONFORMS TO BS 8888 TOLERANCING ISO 8015	


SURFACE TEXTURE UNLESS STATED	
Ra 3.2	
FINISH	
CLEAN	
REMOVE ALL BURRS	



DIMENSIONS IN mm
UNLESS STATED

DRAWING CONFORMS TO BS 8888
TOLERANCING ISO 8015

CLEAN
REMOVE ALL BURRS

B08	Jul-2019 08:27	LCC	JST	JST	MANUFACTURE ONLY WHEN STATUS IS RELEASED	RELEASED
ISSUE	DATE OF ISSUE	MOD. No.	DRAWN BY	CHKD BY	APPD BY	STATUS
 TECHNOLOGY DEPARTMENT RUTHERFORD APPLETON LABORATORY HARWELL CAMPUS, DIDCOT, OXFORDSHIRE, OX11 0QX					USED ON	
					TD-2580-0010	?
					?	?
					?	?
TITLE						
LOBE						

?						
A3	SHEET 1 OF 1		TD-2580-0107			B